

Solid-State Photomultiplier with Integrated Front End Electronics

Optical Detector with Integrated ADC for Digital Readout

RMD Inc., Watertown, MA: *E.B. Johnson*, C. Stapels, X. J. Chen, C. Whitney, E. Chapman, G. Alberghini, J.F. Christian

Augustine Engineering, Encinitas, CA: F. Augustine

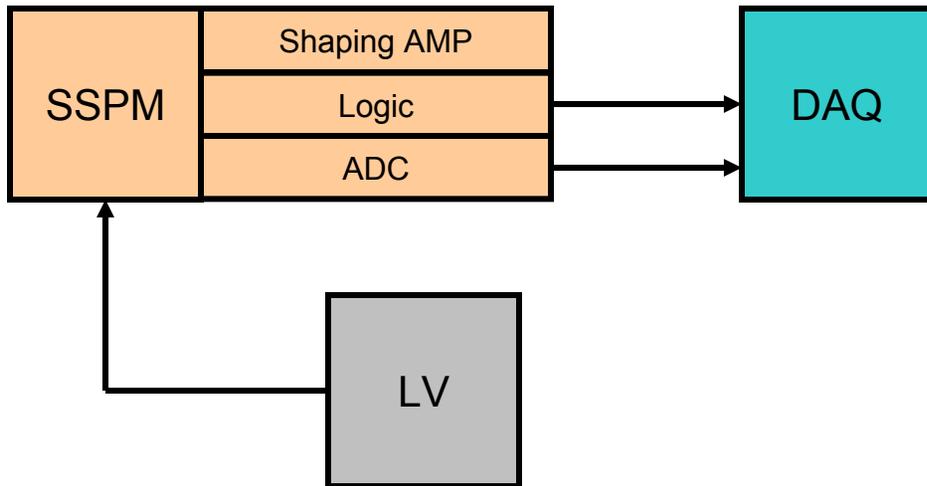
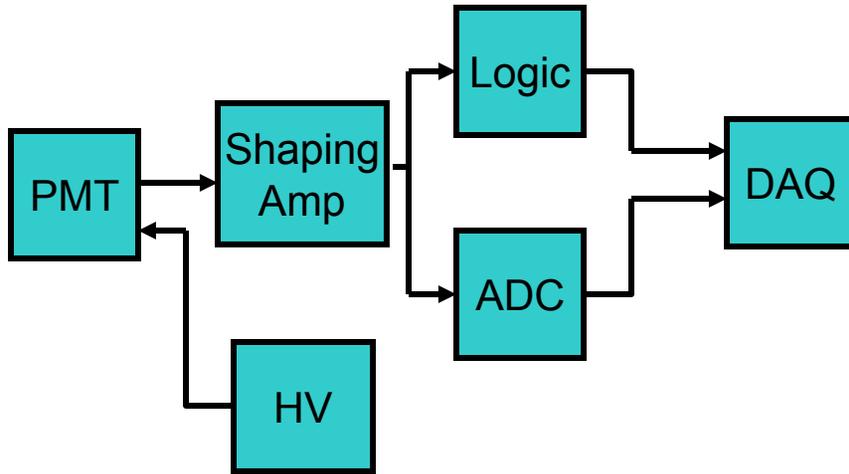
University of Massachusetts, Amherst, MA: R. Miskimen, R. Rines

DSL Consulting, Belchertown, MA: D. Lydon

www.rmdinc.com

a Dynasil member company

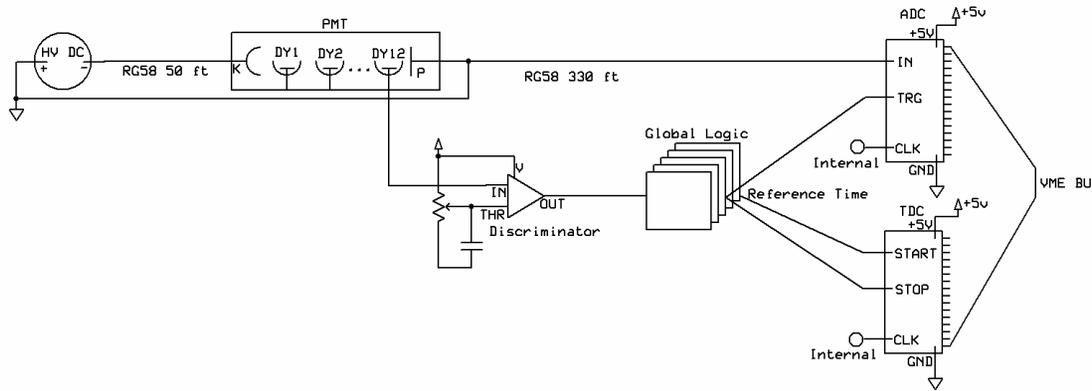
Cost for Doing Physics



- Scintillator Readout
- Traditional
 - ◆ PMT
 - ◆ HV
 - ◆ Shaping Amp
 - ◆ Logic
 - ◆ ADC
- Integrated
 - ◆ SSPM
 - ◆ LV
 - ◆ Insensitive to fringe B fields and He gas.
- Cost Reduction
 - ◆ minimizing the number of modular components.
 - ◆ Reduce cabling
 - ◆ Reduce need for Fastbus or VME modules

Cost Analysis

Traditional Scintillator Detector



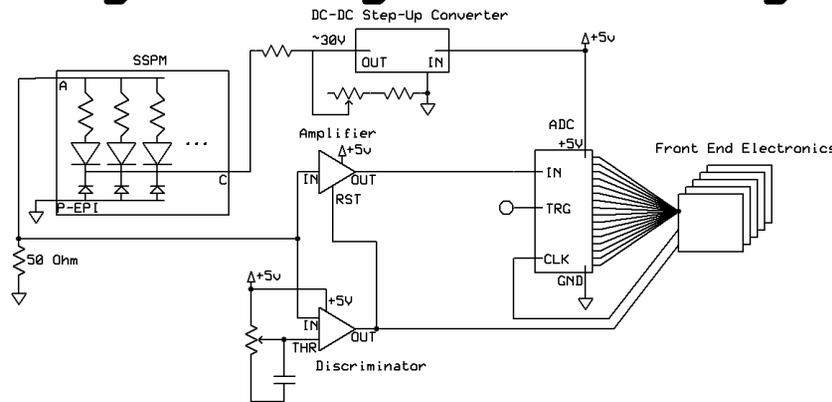
- PMT Readout
 - ◆ Cables.
 - ◆ VME, CAMAC, HV Crates
 - ◆ Signal processing modules.
 - ◆ HV modules.

➤ SSPM with Integrated Electronics

- ◆ On-chip processing
- ◆ External 250 MSPS 12-bit ADC
- ◆ External DC-DC Converter
- ◆ +5V Supply
- ◆ Front End FPGA

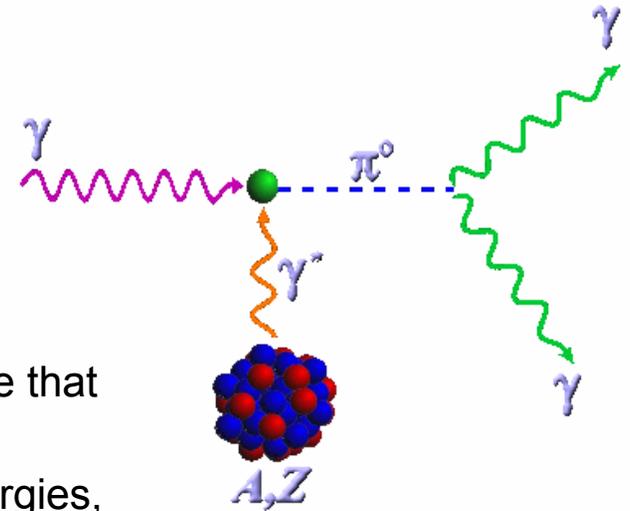
- Estimated a cost reduction of a factor of two.

Integrated Signal Processing



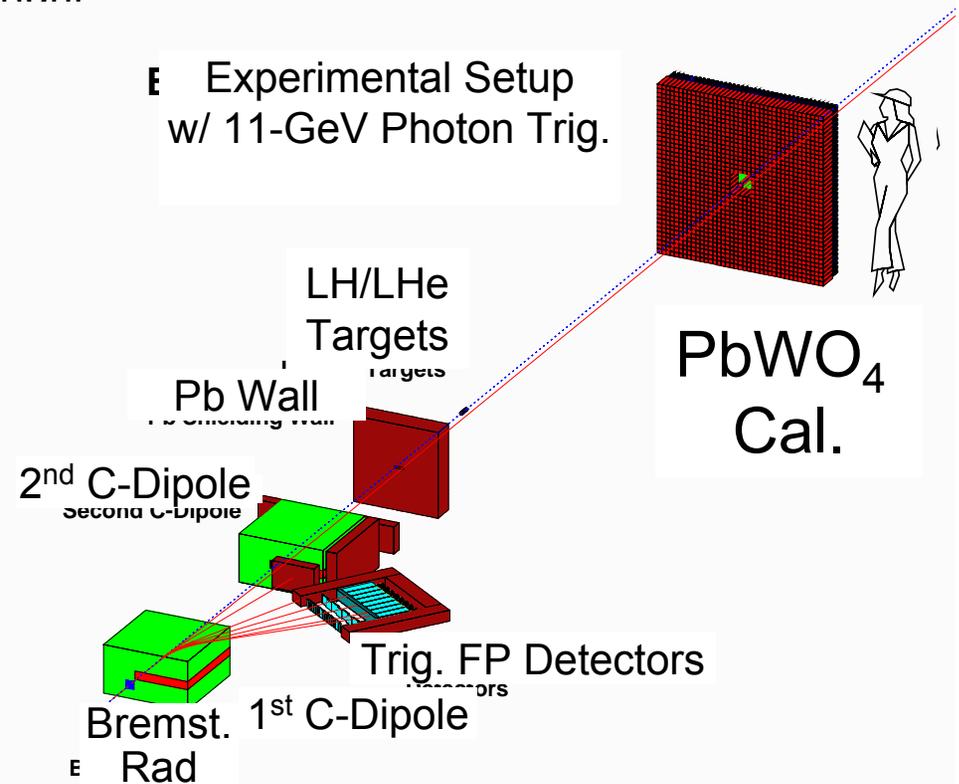
Physics Overview

- Provide direct measurements at low energies of parameters of Quantum Chromodynamics (QCD)
 - ◆ Low energy < GeV (proton mass ≈ 1 GeV)
 - ◆ The measurement of the π^0 life time provides evidence that the QCD theories are valid at these low energies.
 - ◆ It provide additional support for QCD at these low energies, the η and η' lifetimes are equally important



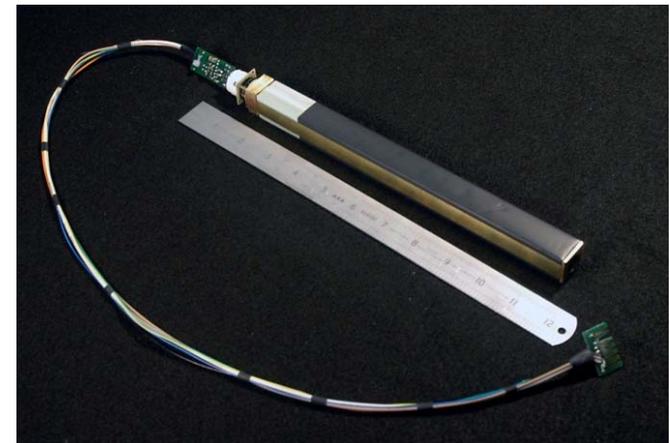
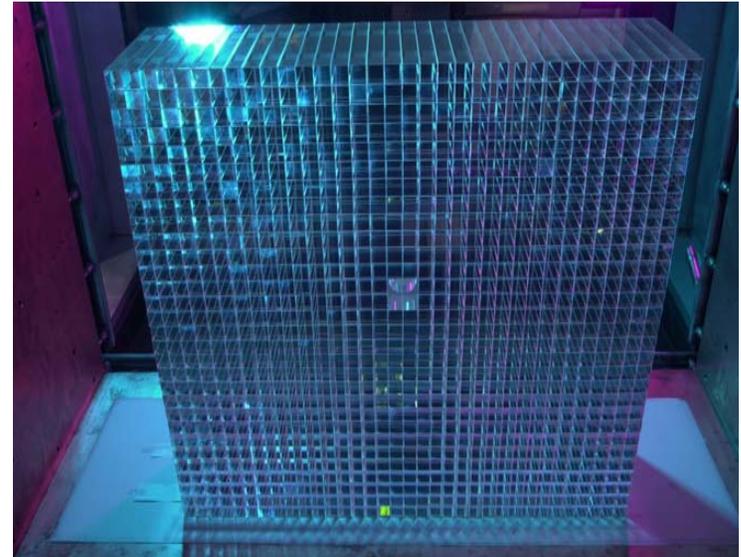
- An upgrade at Jefferson Laboratories allows for studies of the η and η' life ti
 - ◆ η and η' are produced by the Primakoff Effect
 - 10-GeV photons incident on Liquid Hyd
 - Photon and virtual photon interaction yi neutral pseudo-scalars, such as η and η'
 - ◆ They decay into two photons with ene > 1 GeV.
 - ◆ The PRIMEX experiment will house a PbWO_4 calorimeter for measuring the energy of the decay photons to within

Experimental Setup w/ 11-GeV Photon Trig.

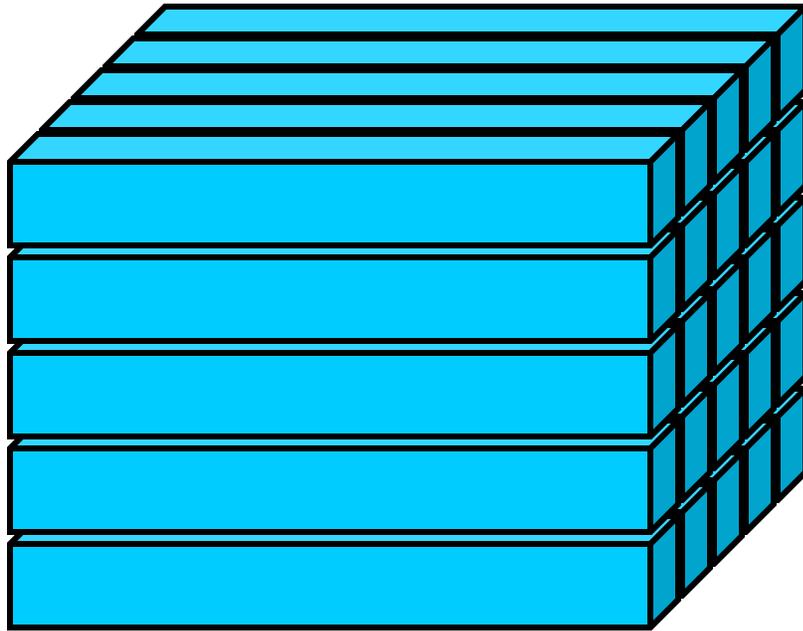


The PRIMEX PbWO₄ Calorimeter

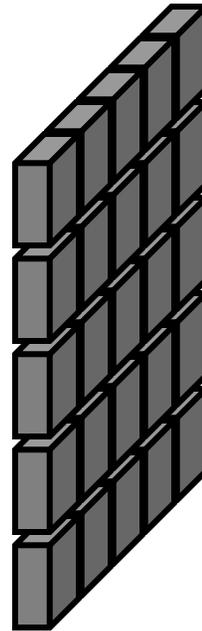
- Planned Calorimeter
 - ◆ 60 x 60 element array of PbWO₄
 - ◆ <1% energy resolution for 4.5 GeV
 - ◆ ~ 1 mm position resolution
 - ◆ 2.125 x 2.125 x 21.5 cm³
 - ◆ PbWO₄ Parameters
 - Fast Decay: ~10 ns
 - Density: 8.3 g/cm³
 - Light Yield at 0 °C: 50-300 γ /MeV.
- Detecting two high energy gamma rays
 - ◆ Scattering along scintillator
 - ◆ Scattering radially
 - ◆ Bundle 5x5 clusters of scintillator



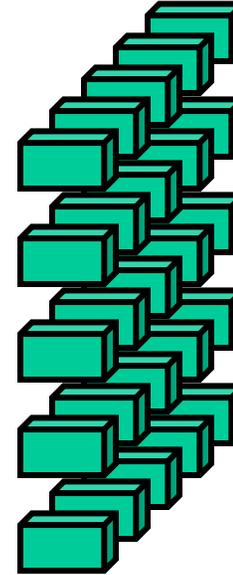
Building the Calorimeter



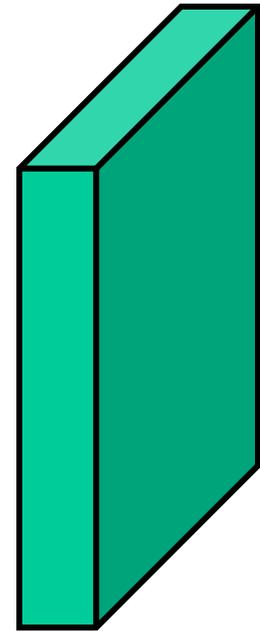
PbWO Crystals
5x5 Array



SSPM
Integrated Signal
Processing



Interface
ADC
≥250MSPS

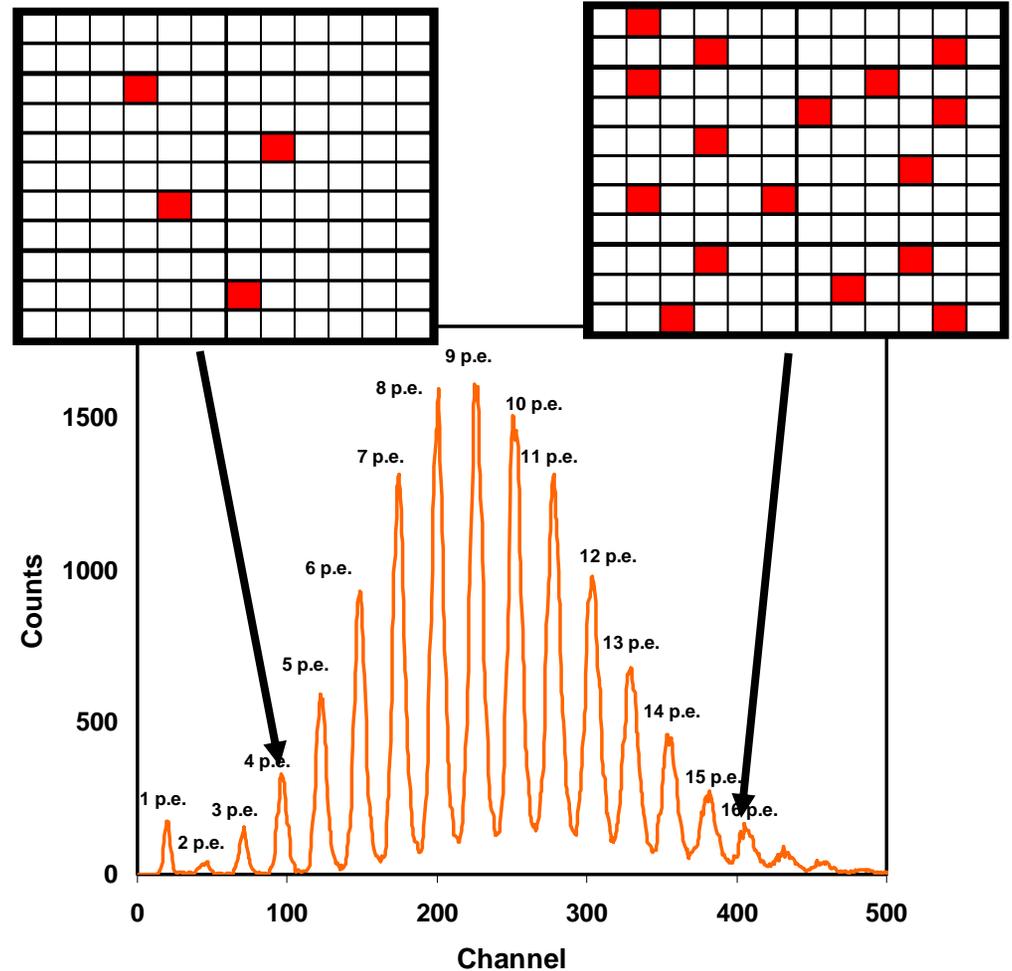


FPGA
DSP
Position
Time
Pulse Height

- Segment components for construction.
- Integrate electronics at front-end.

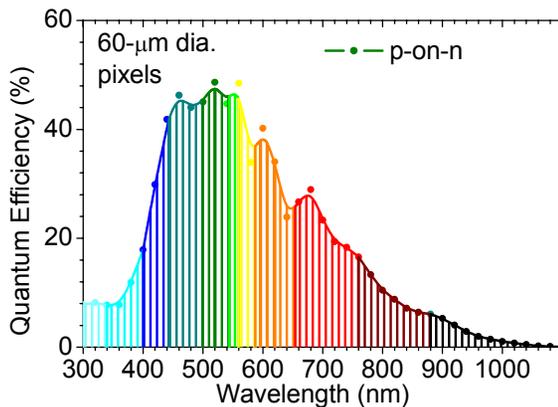
CMOS SSPM Primer

- Low-cost, compact, high gain photodetector:
 - ◆ Active dosimeters/ area monitors
 - Gamma-ray
 - Charged-particle
 - Neutrons
 - ◆ Spectrometry
 - ◆ Positioning and Imaging
 - ◆ PET, SPECT, Optical tomography
- Fabricate photodetector using commercially available CMOS process.
- Low cost
- Reproducible
- Integrated signal processing
- Array of photodiodes with large signal gain associated with single optical photons.
- Proportional response to incident light intensity.

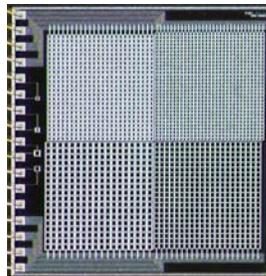


CMOS SSPMs

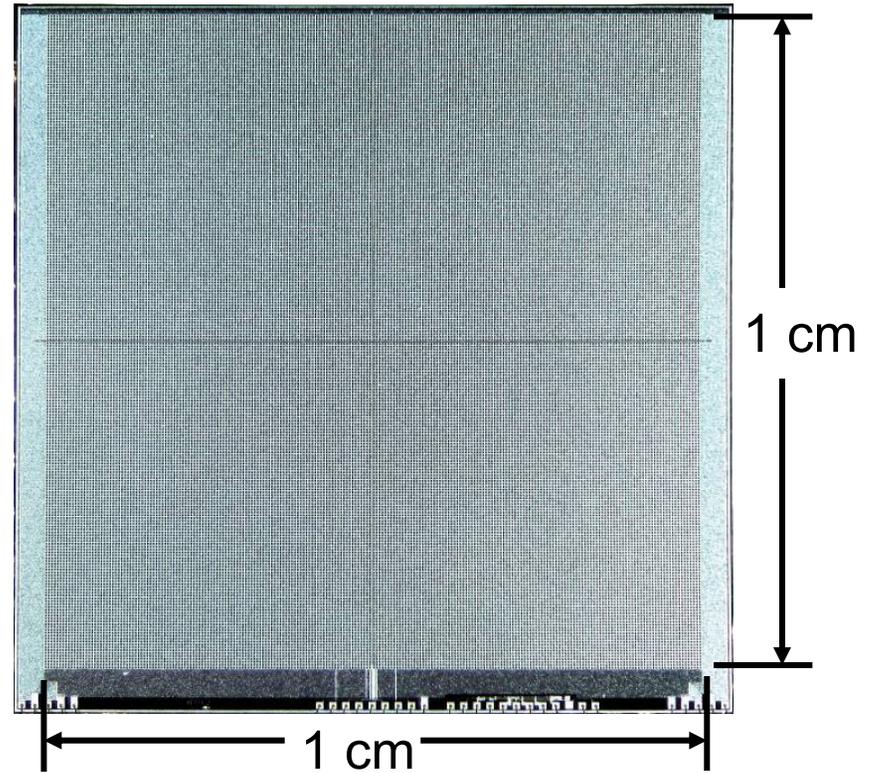
- Large scale detector designs- simple connection, single instrument, lower cost.
- Development for high performance instruments, such as large calorimeter arrays.
- A complete understanding of the SSPM behavior will allow for optimal design.



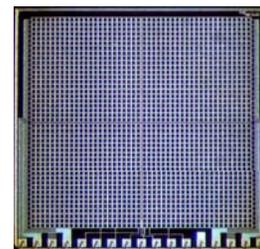
Prototype SSPM designs.



Large-Area SSPM:
~50k, 30-micron pixels
49% Fill Factor



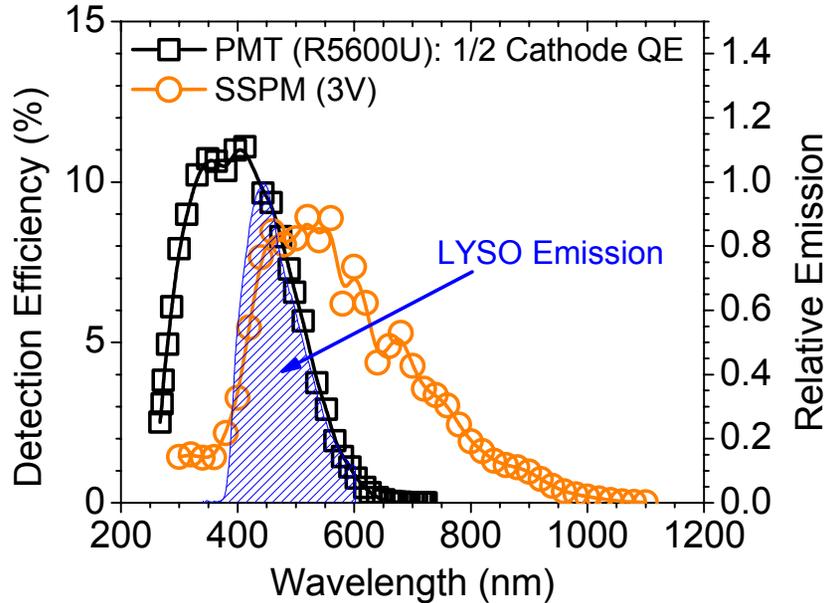
Large Gain: $\sim 10^6$ (approx. $V_x \cdot C_{jn}$)
 Room Temperature Breakdown: $26.9 \text{ V} \pm 0.2 \text{ V}$
 Breakdown Temperature Coefficient: $50 \text{ mV}/^\circ\text{C}$
 Recharge time: 100ns with 50Ω termination.



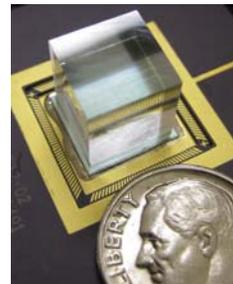
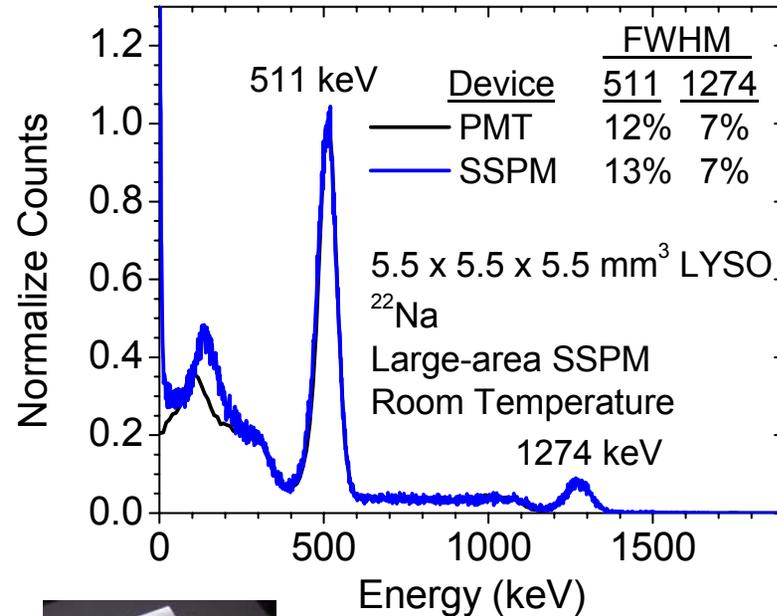
Small-area SSPM:
~2k, 50-micron pixels
61% Fill Factor

Energy Resolution

To compare with a PMT, LYSO is a good match for both photodetectors.

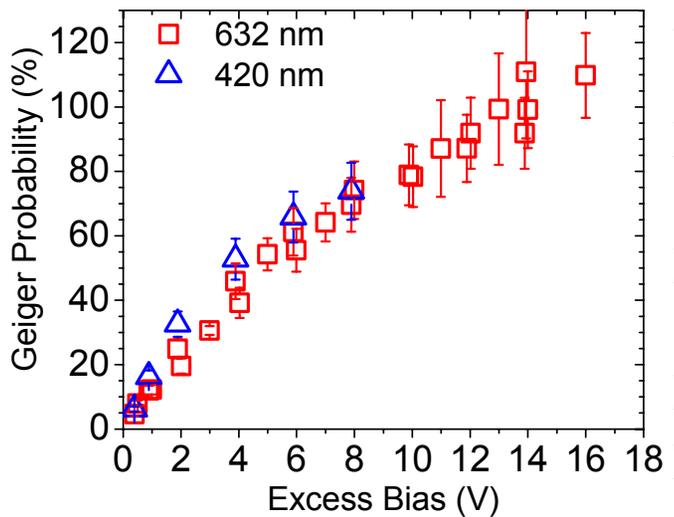


The large-area SSPM is a viable replacement for a PMT.

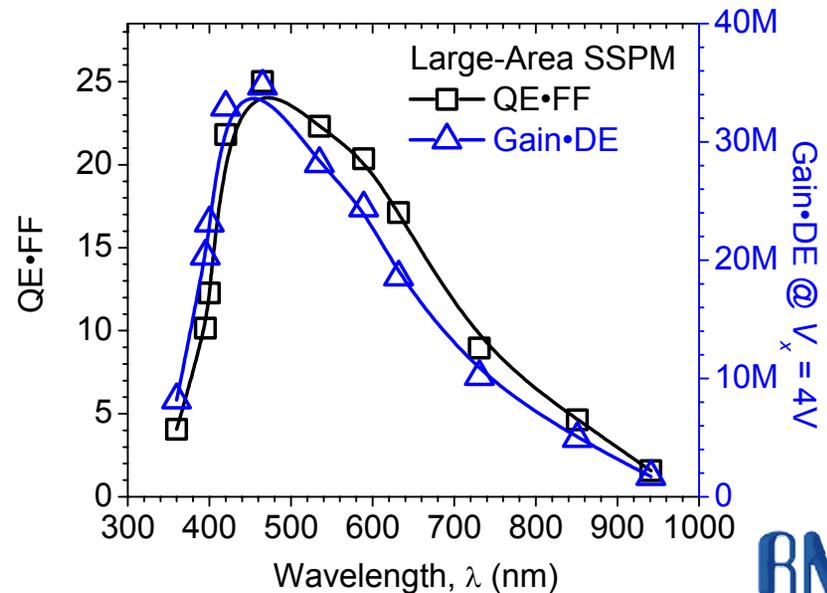
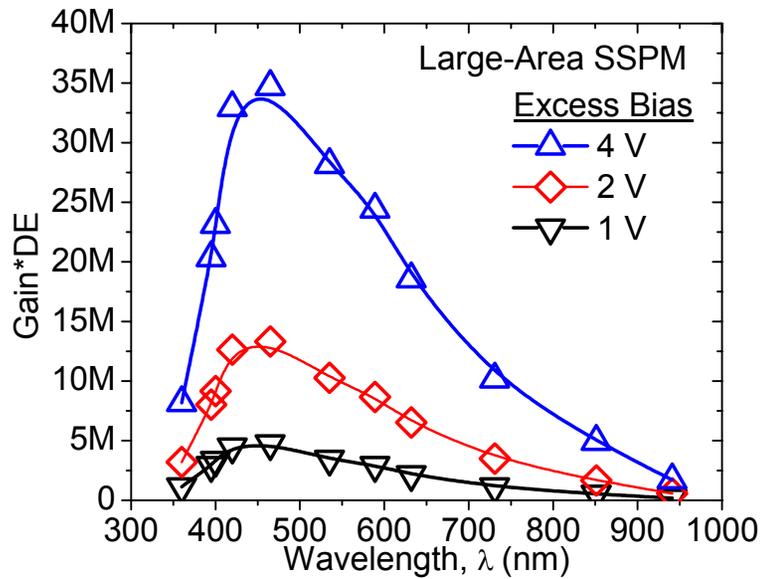


To optimize scintillation detector performance, we need to examine the signal and noise terms

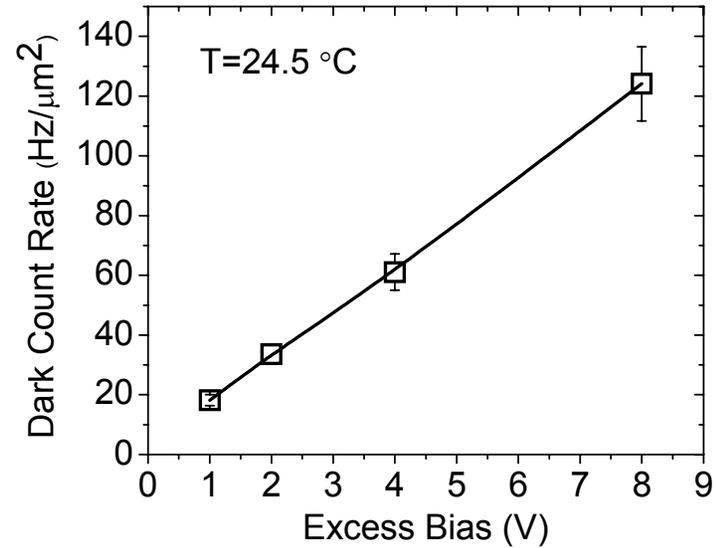
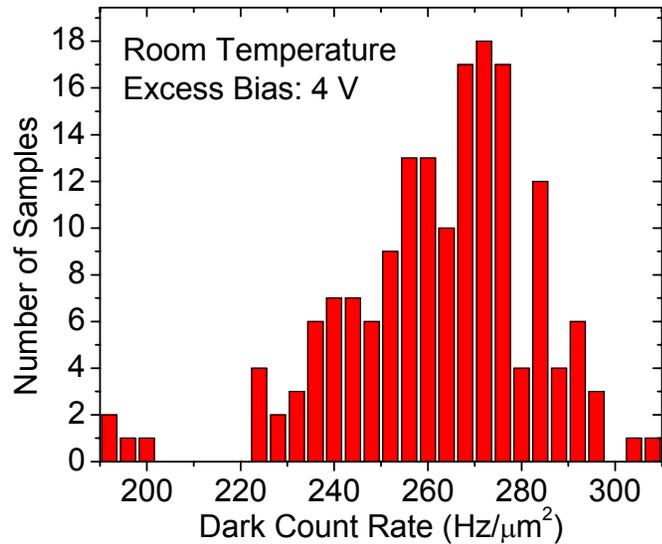
Detection Efficiency



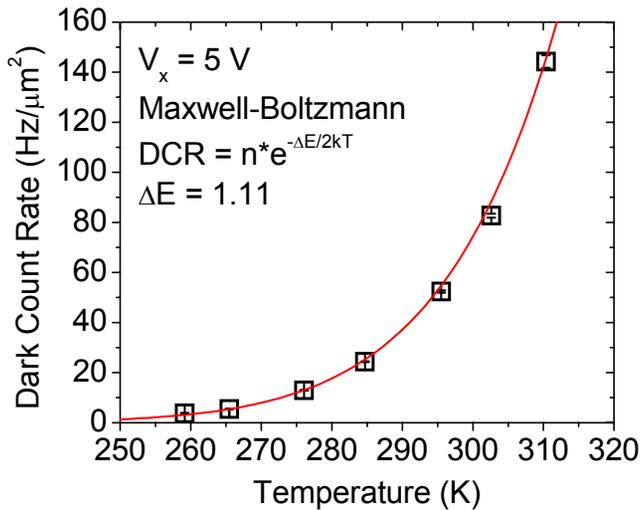
- Detection efficiency is a product of the QE and the Geiger probability.
- Difference in ionization rates between holes and electrons.
- There may be differences in the Geiger avalanche probability, P_g , as a function of wavelength.
- Many scintillation materials emit in the blue.
- Small changes in the DE for blue light can result in a significant improvement in the signal.



Dark Current



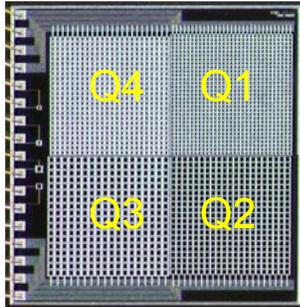
Dark current is temperature dependent.



- The dark *current* was measured on a sample of large-area SSPMs and converted into a dark count rate.
- The product of the dark count rate and the integration time gives the contribution to the noise.
- The dark count rate follows a Maxwell-Boltzmann distribution.
- Low temperature and fast integration times can be used to mitigate dark noise.

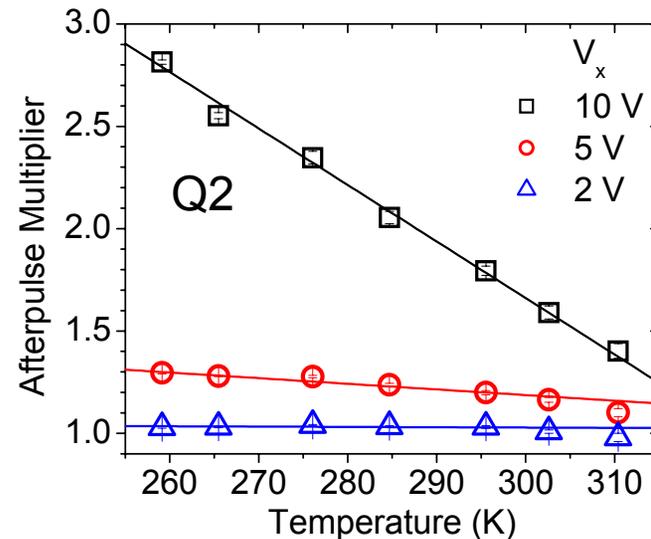
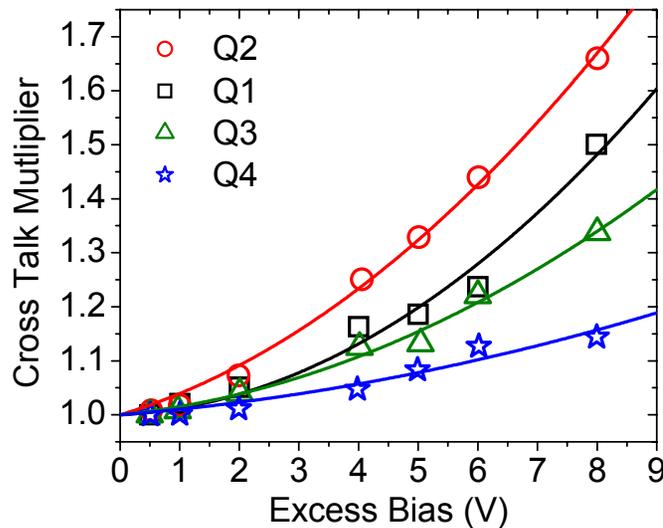
Excess Noise Terms

$$q_{SSPM} = M_A \cdot M_x \cdot G(V_x) \cdot n_t + q_0$$



Spacing	Size	Quadrant
Close	Large	Q2
Close	Small	Q1
Far	Large	Q3
Far	Small	Q4

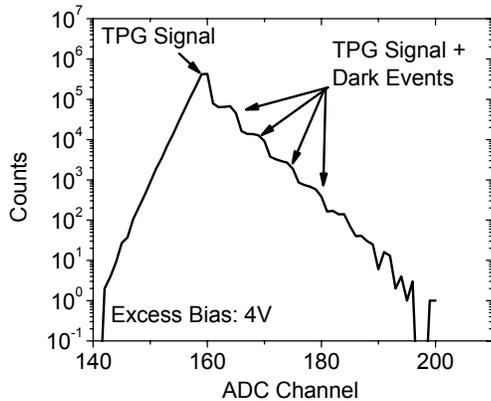
- Crosstalk and afterpulses can be considered as gain terms.
- We can define an excess noise factor associated with these gain terms.
- It is the fluctuations in gain that is the key factor we are interested in quantifying.



Not a complete picture of AP

Crosstalk Characterization

- Crosstalk is a contributor to excess noise.
- Tail Pulse Generator- Simple but dirty.
- Trace analysis- computationally intensive.
- Bin spectra into groups representing the number of triggered pixels.
- Calculate the expected mean and variance for dark events without excess noise.
- Determine the mean and variance of the measured spectrum.



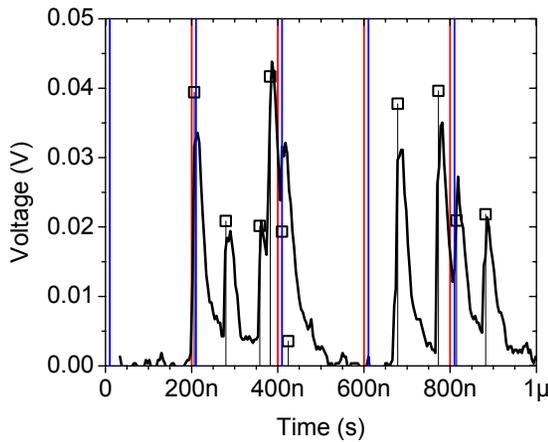
Use a tail pulse generator.
Collect dark events.

$$P(\mu,0) = \left(1 - \frac{\mu}{n_{ttl}}\right)^{n_{ttl}} = \frac{C(0)}{\sum_n C(n)}$$

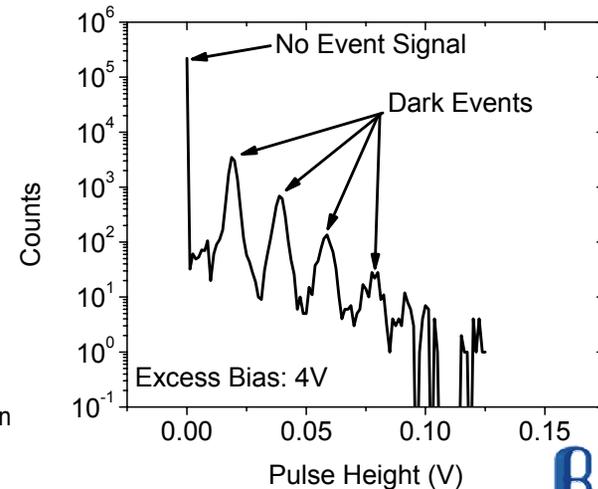
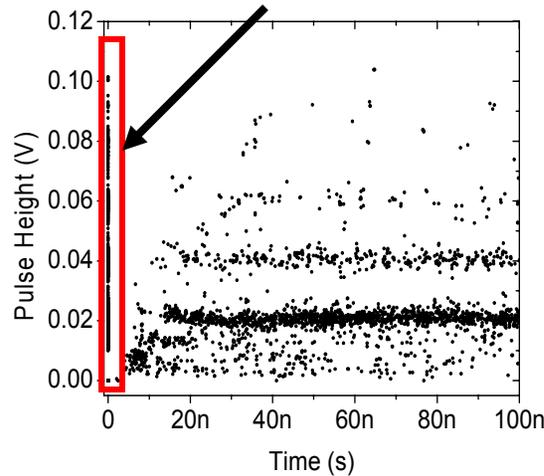
Look at events within a small window.

Du et al., NIMA, v. 596, p. 396-401, (2008)

Fit and bin data.



Generate dark spectrum and bin data.



Excess Noise Factor: Short Integration

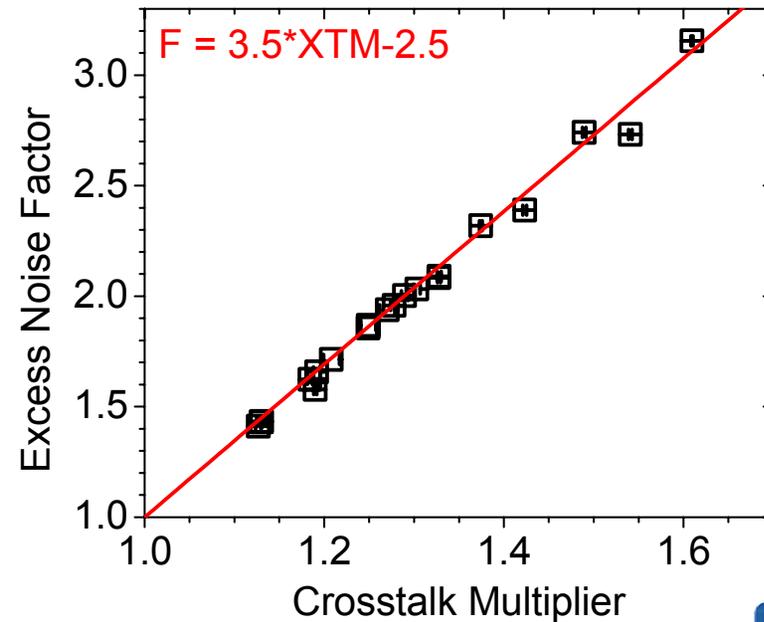
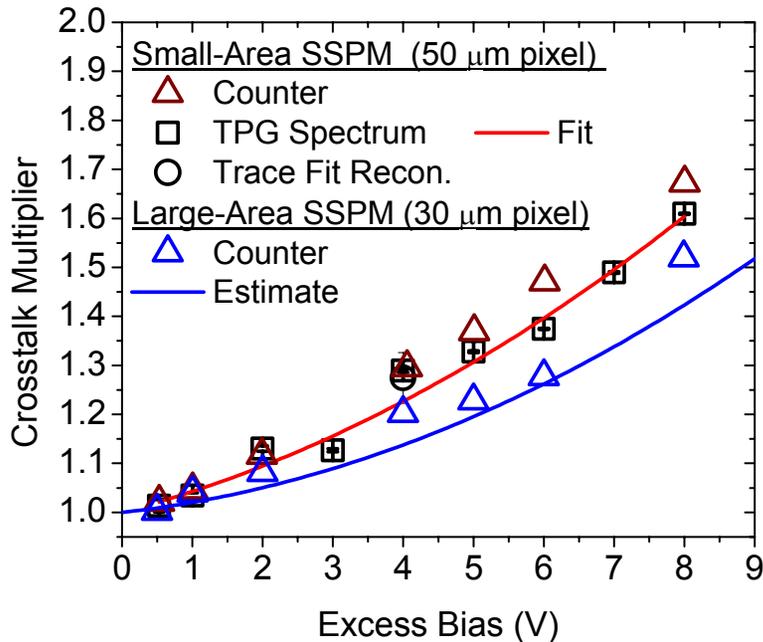
- For short integration times crosstalk is the only excess noise term.
- Third method to measure crosstalk is to measure count rates.
- TPG and ADC sample methods are similar.
- Count rate method is close but is naturally high due to lack of accounting for afterpulses and dark counts.

Multiplier

Excess Noise Factor

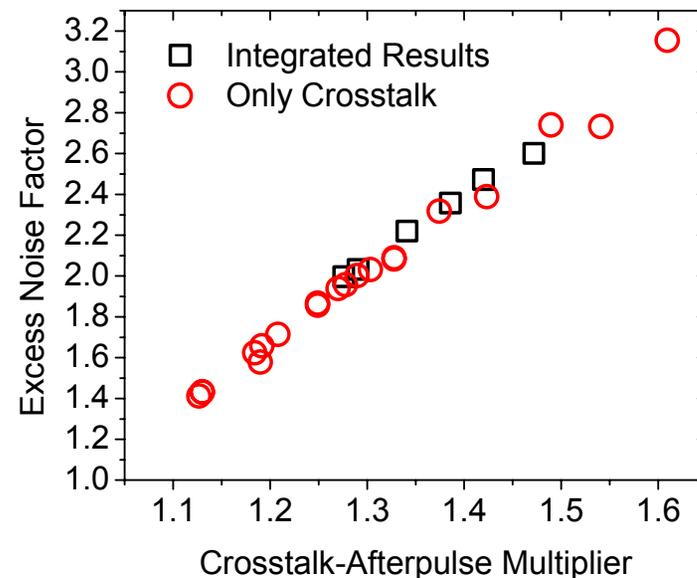
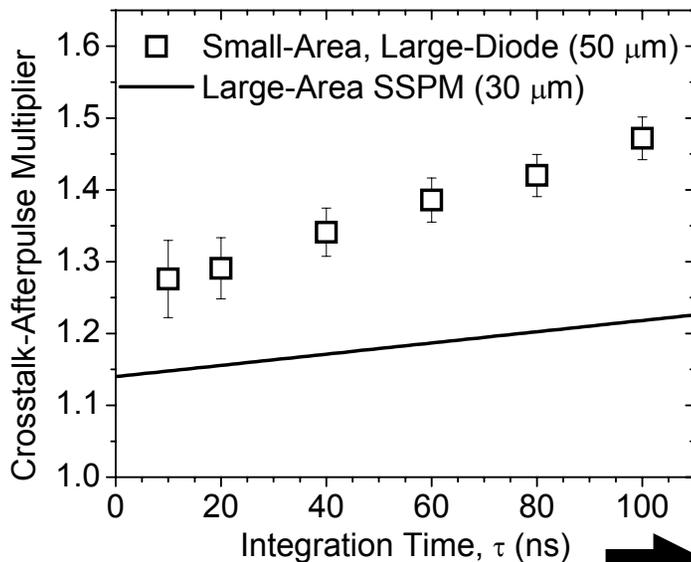
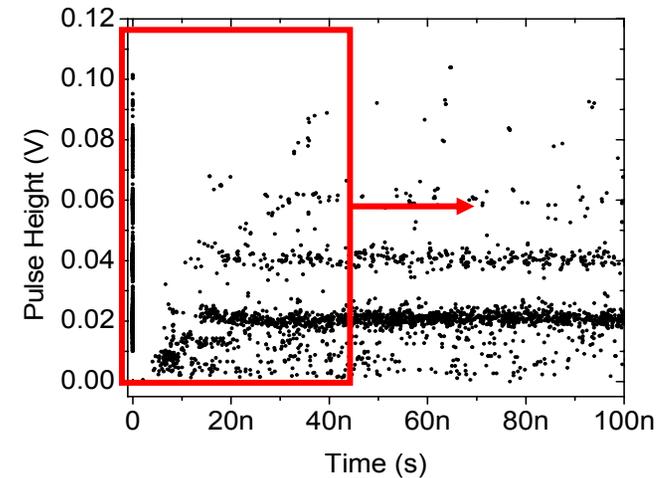
$$M = \frac{\mu_{meas}}{\mu_{dark}}$$

$$F = \frac{\sigma_{meas}^2}{\sigma_{dark}^2}$$



Excess Noise Factor with Integration

- Afterpulsing and crosstalk are correlated.
- Afterpulsing is highly dependent on the integration time.
 - ◆ Charge output from pixel is dependent on the excess bias.
 - ◆ Early afterpulses will not generate as much charge since the pixel is in a recharging process.
 - ◆ After some point in time, the time correlation between a pulse and afterpulses becomes random again.
- Consider the trace analysis to measure a comprehensive gain multiplier and excess noise terms.

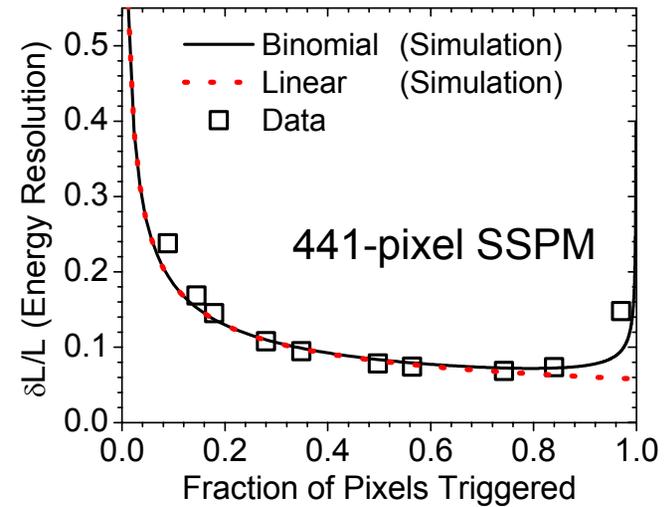
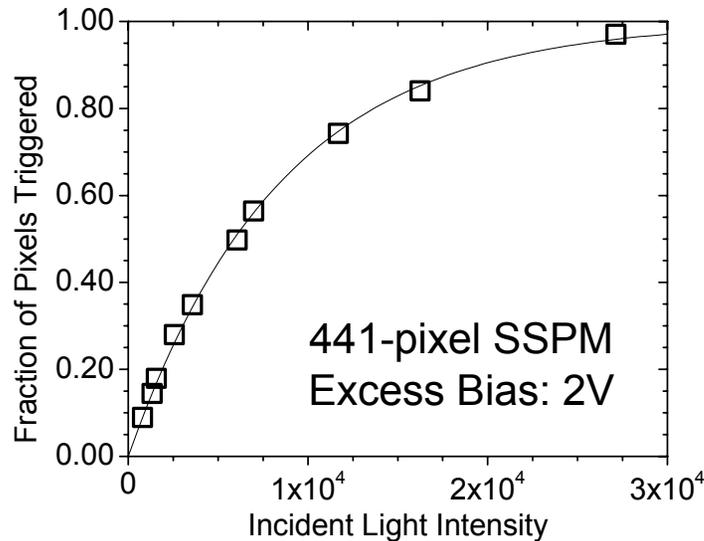


Non-linear Effects

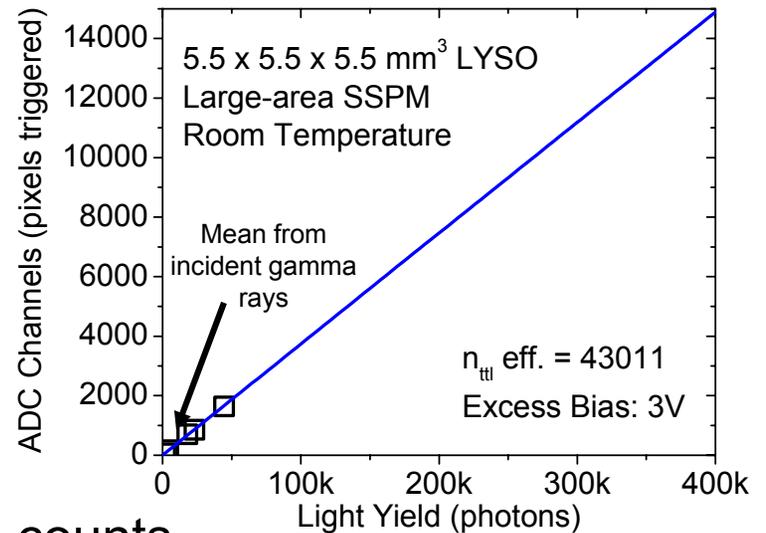
Triggered Pixels

$$\langle n_t \rangle = n_{tot} \cdot \left(1 - e^{-\frac{P_g(V_x, \lambda) \cdot FF \cdot QE \cdot L}{n_{tot}}} \right)$$

SSPM Non-linear Behavior



The large-area SSPM benefit from large pixel numbers.



- Spectra need to be “rebinned” to conserve counts
- Noise from binomial statistics near saturation

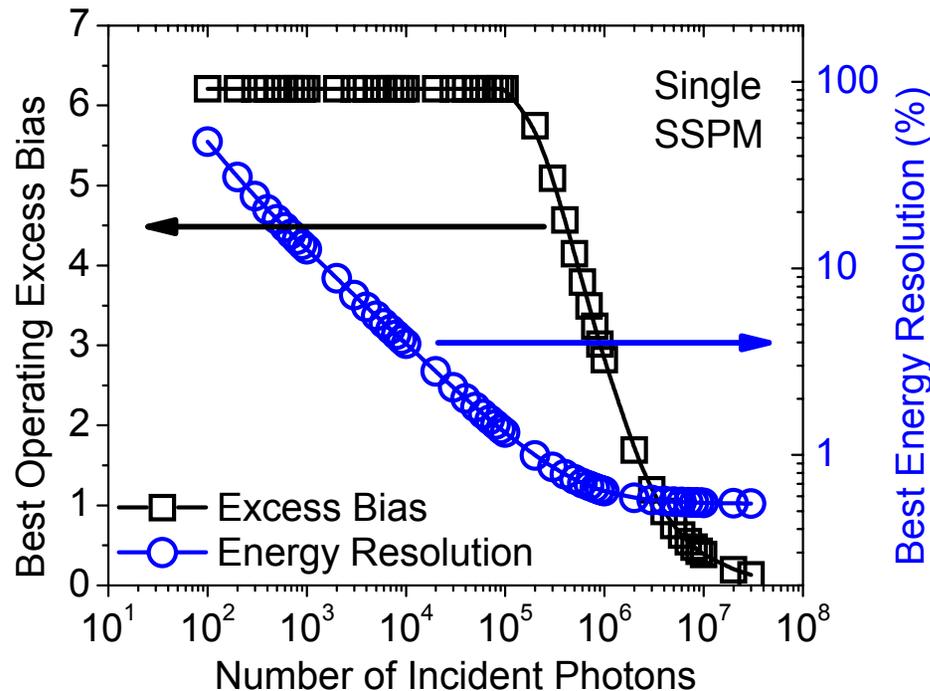
Noise terms and τ -scaling

$$\left(\frac{\sigma_E}{E}\right)_{\text{det}}^2 = \frac{F_{SSPM} \left[\langle n_t \rangle \left(1 - \frac{\langle n_t \rangle}{n_{\text{ttl}}} \right) + \langle n_{\text{dark}} \rangle \right]}{\left(-\ln \left(1 - \frac{\langle n_t \rangle}{n_{\text{ttl}}} \right) \cdot (n_{\text{ttl}} - \langle n_t \rangle) \right)^2}$$

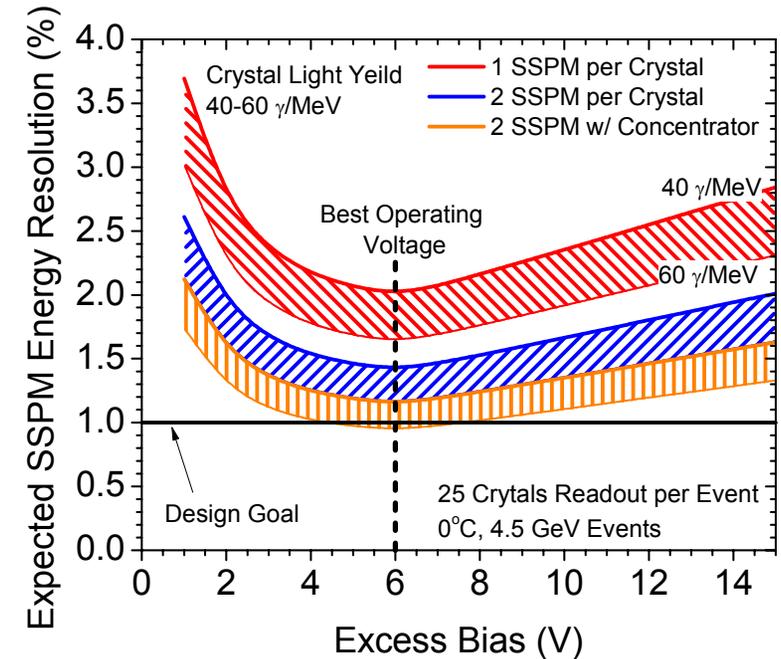
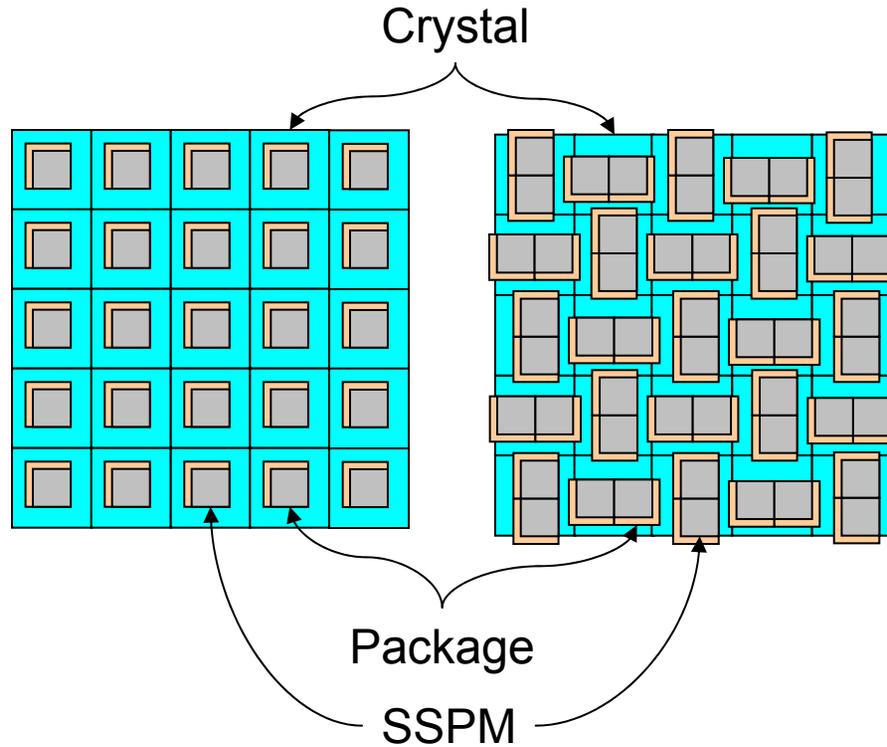
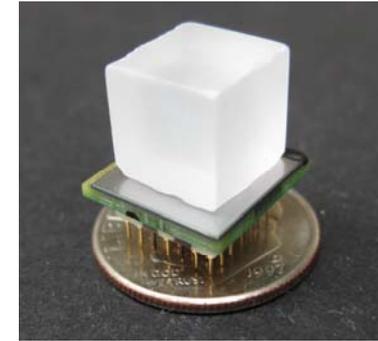
- Resolution from SSPM: Other factors are needed to get a complete energy resolution.
- Bright and fast scintillation best: long integration times increase noise
 - ◆ From DCR
 - ◆ From F_{AP} (generally small compared to F_{XT})
- Relative magnitude of the terms (1 SSPM):
 - ◆ $\langle n_t \rangle \sim 1\text{-}20\text{k}$
 - ◆ $\langle n_{\text{dark}} \rangle \sim 10\text{-}50$
 - ◆ $F_{\text{sspm}} \sim 2$
 - ◆ $n_{\text{ttl}} \sim 50\text{k}$

Estimating the Energy Resolution

- Compile each signal and noise term discussed for the large-area SSPM.
- Calculated the expected energy resolution for the large-area SSPM.
- Focus is on short integration times only. (No after pulsing.)
- Specific Application: High Energy Gamma Ray Calorimeter
 - ◆ Used a 10 ns integration time to estimate dark noise.
 - ◆ Operation of the device is at 0 °C.
 - ◆ Effective quantum efficiency is 38%.

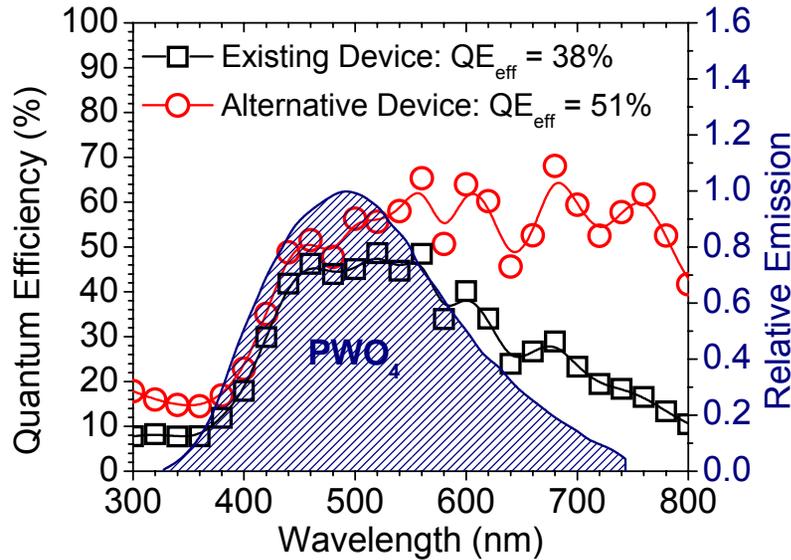


Design Optimization

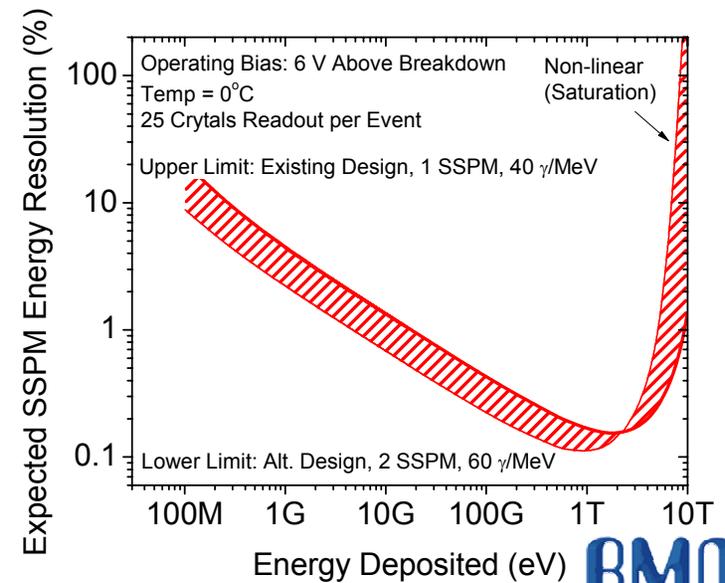
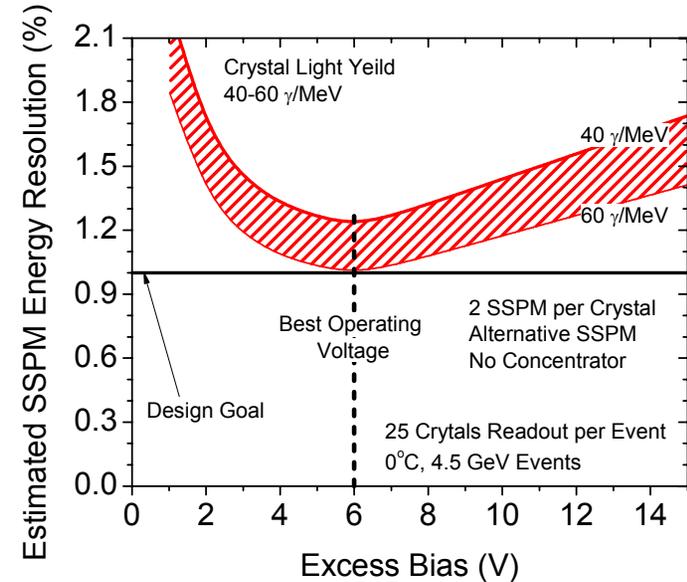


- Single pass- using only the geometrical efficiency
- 1 SSPM per Crystal: ~11% Geo. Eff.
- 2 SSPM per Crystal: ~22% Geo. Eff.
- Light Yield of PbWO_4 may be from 40-60 p/MeV - *Annenkov, Korzhik, Lecoq, NIMA 490, 30-50 (2002)*
- Consider optics to improve light collection. (Estimated with 50% increase in light collection.)

Alternative SSPM Design

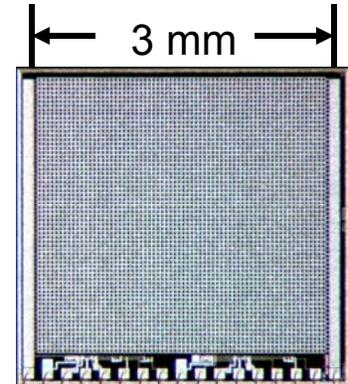


- Alternative SSPM design has different diode structures.
- QE is larger over a larger bandwidth, improving DE.
- Using identical performance characteristics as existing device- energy resolution improves.
- This design has shown to have larger noise characteristics, but a through analysis is needed to determine if there are any improvements in the signal to noise.



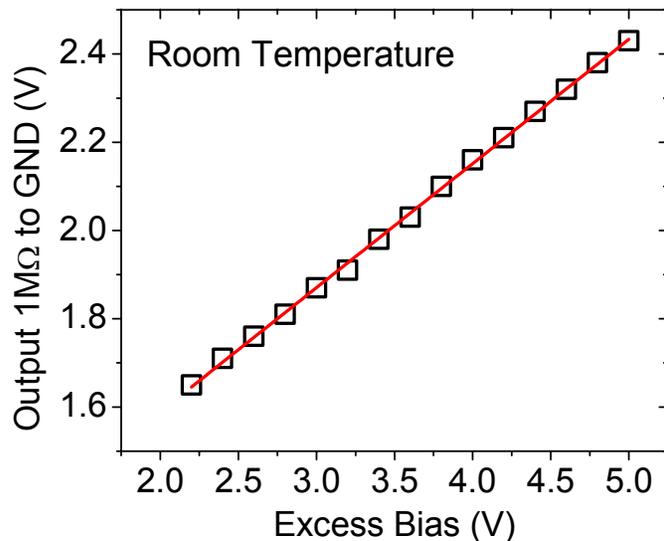
Temperature Stability

- Changes in the breakdown voltage affect the detector response.
- The size of these effects are dependent on the excess bias and the temperature coefficient on the breakdown voltage.
- Use on-chip circuitry to monitor the excess bias.
- Use this signal for a feedback loop to maintain a constant excess bias.

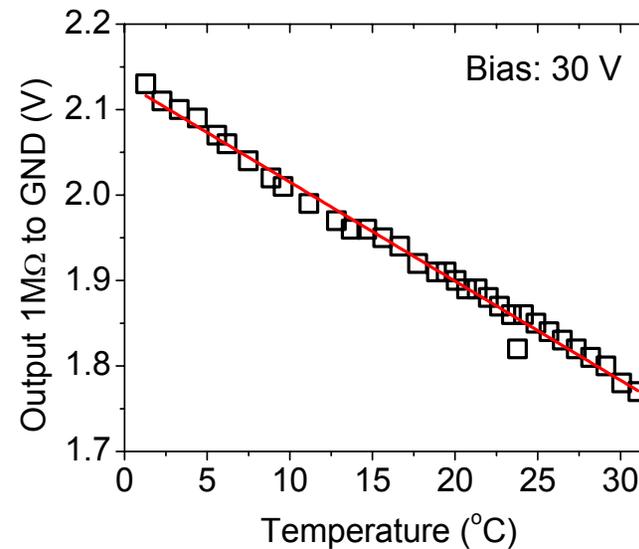


4300-pixel SSPM with integrated circuitry

The response of the device is linear with an applied excess bias.



For a constant bias voltage, the excess bias is inversely proportional to the temperature.

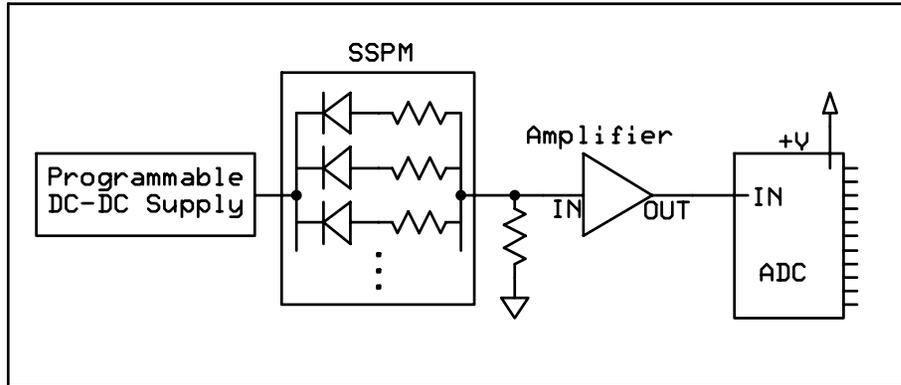


Next Generation of CMOS SSPMs

- Low Cost SSPMs can be achieved using a CMOS process with large features- Low Cost per Area.
- How do we improve the performance?
- Smaller CMOS Process: Smaller pixels are possible
 - ◆ Improve dynamic range of a linear response.
 - ◆ Reduce hot carrier emission
 - ◆ Reduce after pulsing
 - ◆ Reduce fill factor but operate at a higher bias to maintain DE.
 - ◆ Smaller dark current.
 - ◆ Is this viable:
 - How does the hot carrier emission change?
 - What is the final signal to noise at a higher bias?
 - Are there circuits that can be used to reduce noise terms?
 - ◆ Integration of higher-level circuits (i.e. ADC) takes up less real-estate and should perform faster.

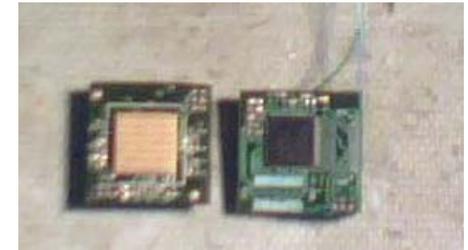
ADC Front End Assembly

Sensor Head

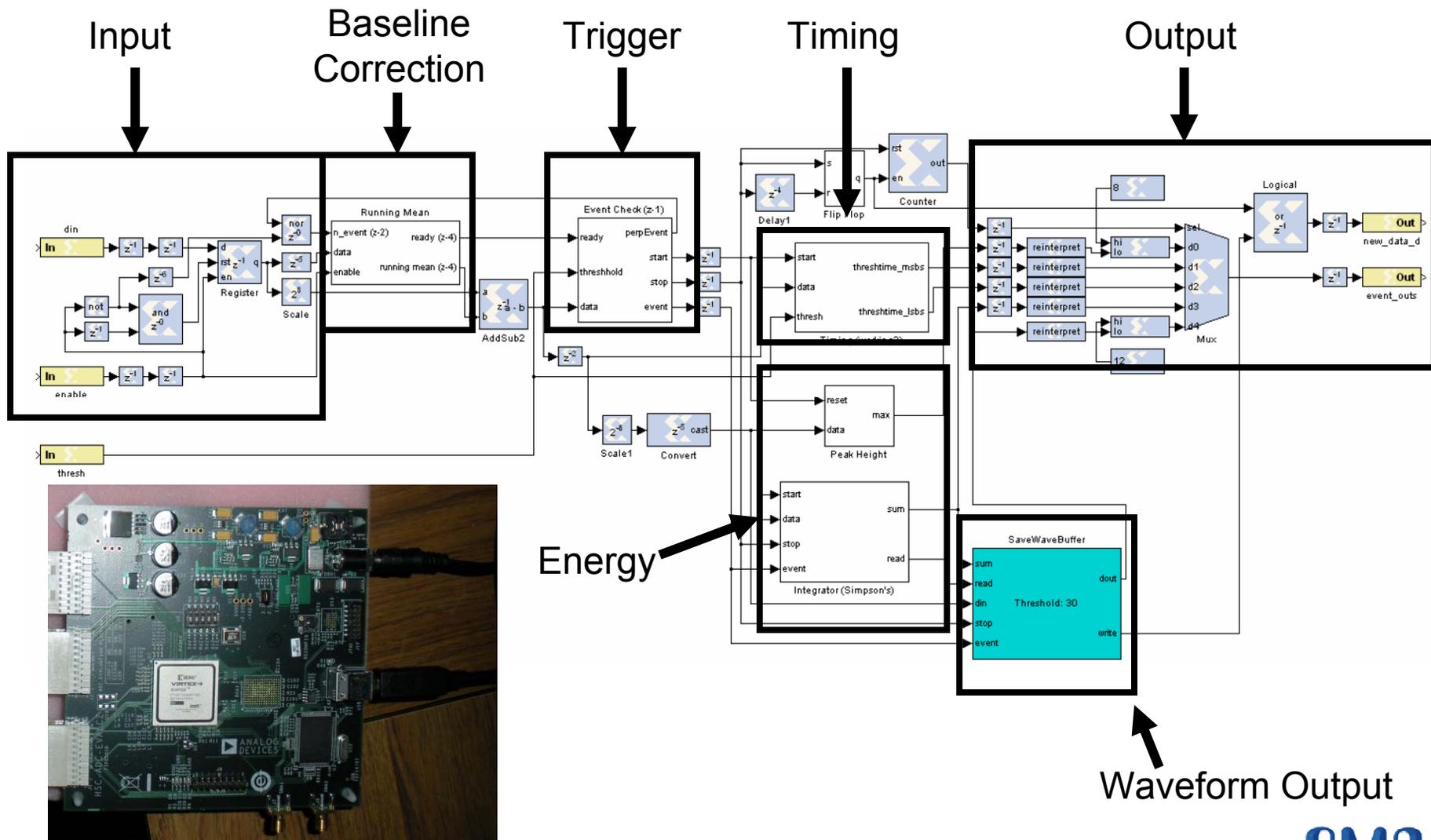


<u>Input</u>	<u>Output</u>
+5V	ADC Data
Com to DC-DC Supply	Gain Monitor Signals
Clock	
+1V	

- Sensor head will be directly coupled to the PbWO_4 Crystal.
- Area is roughly 2 cm x 2 cm.
- Prototype consists of 1 SSPM, Amplifier, ADC, and DC-DC supply.
- There are a number of methods for monitoring gain using circuitry on the silicon die.
- Plan to evaluate this instrument extensively with PbWO_4 Crystals and high energy gamma rays.
- The prototype has recently been assembled for testing.



Data Capture for Characterization



Schedule

<u>Task</u>	<u>Percent Complete</u>	<u>To Be Completed</u>
Evaluate Existing CMOS Designs	100%	
Simulate Detector Modules for Optimal Design	70%	Dec 2010
Design and Construct Prototypes for a Large Area SSPM	100%	
Construct an Apparatus for High-Energy Gamma Interactions	50%	Sep 2010
Evaluate Prototypes with PbWO4 Scintillators	0%	Nov 2010
Design and Simulate CMOS SSPMs with Integrated Signal Processing	0%	Feb 2011
Construct CMOS SSPMs for Calorimeter Application	0%	Jun 2011
Design Interconnect Board for Digitization	50%	Jun 2011
Construct a PRIMEX Calorimeter Cluster Module	0%	Jun 2011
Evaluate Cluster Module at an Accelerator Facility	0%	Jul 2011
Provide Phase-II Progress Reports	50%	Aug 2011

End of Program August 2011

Summary

- A Large-Area SSPM has been fabricated for implementation for nuclear physics applications.
- The existing device has been studied extensively, and we are looking at additional options for improving the energy resolution of the calorimeter.
- The SSPM has been mounted on a chip-scale substrate and will be coupled to a small PCB with an fast ADC.
- We most of the components and software in place and will be expecting to evaluate a single PbWO element within the next few months.

